

Parts List

- A - Customer Cable
- B - Strain Relief
- C - Pin Block
- D - Upper Cover
- E - Lower Cover
- F - Left Plastic Cover
- G - Right Plastic Cover
- H - Metal Strain Relief

Assembly Instructions

- 1) Slide Strain Relief (B) and metal strain relief (H) over Cable (A).
- 2) Solder Wires from Cable (A) to appropriate pins on Pin Block (C).
- 3) Crimp metal strain relief (H) to cable so that it fits into back compartment in plastic shells (F and G) when assembled.
- 4) Place Upper cover (D) and Lower cover (E) around Pin Block (C).
- 5) Place Plastic shells (F and G) with grooves on top.
- 6) Slide Strain Relief (B) over plastic shells with the groove on the inside of the strain relief matching up with the groove on the plastic shells.

Tolerances
X.X ± 0.25
X.XX ± 0.15
Unless Stated
Otherwise

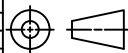
RoHS COMPLIANT

REV.	DATE	DESCRIPTION	REV. BY	CHK. BY	DRAWN BY	DATE
A0	04/02/07	New Drawing	E. Canoy	H. MA	E. Canoy	04/10/2007
A1	03/11/11	Add Piece H	P. DalCanto	H. MA		
A2	04/11/18	Update Address & RoHS Logo	J. Elbanna	C. Furumasu		
A3	08/20/2020	ECO 20-022	D. Shehan	C. Kelleher		

KMDAX Assembly Instructions

Assembly Instructions for

Cable mounted plugs and sockets



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