

Parts List

- A - Customer Cable
- B - Strain Relief
- C - Pin Block
- D - Upper Cover
- E - Lower Cover
- F - Left Plastic Cover
- G - Right Plastic Cover

Assembly Instructions

- 1) Slide *Strain Relief* (B) over Cable (A).
- 2) Solder Wires from Cable (A) to appropriate pins on Pin Block (C).
- 3) Place Upper cover (D) and Lower cover (E) around Pin Block (C).
- 4) Place Plastic shells (F and G) with grooves on top.
- 5) Slide Strain Relief (B) over plastic shells with the groove on the inside of the strain relief matching up with the groove on the plastic shells.

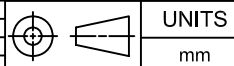


Tolerances
X.X ± 0.25
X.XX ± 0.15
Unless Stated
Otherwise

REV.	DATE	DESCRIPTION	REV. BY	CHK. BY	DRAWN BY	DATE
A0	04/02/07	New Drawing	E. Canoy	H. MA	E. Canoy	04/10/2007

KMDAX Assembly Instructions

Assembly Instructions for
Cable mounted plugs and sockets



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